

# PATENT ABSTRACTS OF JAPAN

(11)Publication number : 10-279979

(43)Date of publication of application : 20.10.1998

(51)Int.Cl.

C10M169/04  
//C10M169/04  
C10M101:02  
C10M105:02  
C10M105:08  
C10M105:76  
C10M135:06  
C10M135:10  
C10M135:20  
C10M139:00 )  
C10N 20:02  
C10N 30:16  
C10N 40:24

(21)Application number : 09-086303

(71)Applicant : IDEMITSU KOSAN CO LTD

(22)Date of filing : 04.04.1997

(72)Inventor : OKADA TAHEI

## (54) RUST PREVENTING AND STAMPING OIL COMPOSITION

### (57)Abstract:

PROBLEM TO BE SOLVED: To obtain the subject composition excellent in lubrication, rust-prevention and degreasing and capable of being coated without trouble by a current coating line for a rust-preventing oil by formulating a rust-preventing agent, an over based Ca sulfonate, a sulfur-based extreme-pressure agent and potassium borate with a lubricant base oil.

SOLUTION: This rust preventing and stamping oil composition is obtained by formulating (A) a rust-preventing agent (preferably an oxidized wax derivative and a metal sulfonate), (B) an over based Ca sulfonate (e.g. Ca salt of an alkylsulfonic acid), (C) a sulfur-based extreme-pressure agent (preferably an oil and fat sulfide) and (D) a potassium borate dispersion with a lubricant base oil (preferably the one having 2-40 mm<sup>2</sup>/s kinetic viscosity at 40° C). Further, the composition preferably contains 2-10 wt.% component A, 0.6-2.2 wt.% component B in terms of Ca part, (C) 0.3-2 wt.% component C in terms of sulfur part, and 0.2-0.7 wt.% component D in terms of boron part based on the whole amount of the composition. The objective composition preferably has 2-30 mm<sup>2</sup>/s kinetic viscosity at 40° C.

## LEGAL STATUS

[Date of request for examination] 01.04.2004

[Date of sending the examiner's decision of rejection]

[Kind of final disposal of application other than the examiner's decision of rejection or application converted registration]

[Date of final disposal for application]

[Patent number]

[Date of registration]

[Number of appeal against examiner's decision]

of rejection]

[Date of requesting appeal against examiner's  
decision of rejection]

[Date of extinction of right]

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